

**Work Order ID 98025**

Monday, March 04, 2013 1:37:28 PM

Item ID: D3183-045

Accept

\*98025\*

Ship today

Page 1

Revision ID:

Item Name: Bearing Assembly

Start Date: 3/4/2013 Start Qty: 6.00

\*6\*

\*N900040100\*

Setup

Start

\*NS1\*

Required Date: 3/4/2013 Req'd Qty: 6.00

\*6\*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

WIP

Date: 13-3-4

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Draw Nbr

Revision Nbr

130

\*130\*

Small Fab

Small Fab

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Memo

0.00

6

SB  
13/03/13

Small Fab

Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

140

\*140\*

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

AS  
27  
13-3-4

6

150

\*150\*

Packaging

Packaging

Identify as per dwg & Stock Location: ST235 B

0.00

6x

SP  
13-3-4

Memo

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Monday, March 04, 2013 1:37:28 PM

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Accept

**\*98025\***

Revision ID:

Item Name: Bearing Assembly

Start Date: 3/4/2013 Start Qty: 6.00

**\*6\***

Required Date: 3/4/2013 Req'd Qty: 6.00

**\*6\***

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***Sequence ID/  
Work Center ID

160

**\*160\***

QC

Quality Control

Operation  
Description

QC21- Final Inspection - Work Order Release

Set Up/  
Run Hours

0.00

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

MLJ 13-03-04

MF

13-3-4

# Picklist Print

Monday, March 04, 2013 1:37:28 PM

Page 1

**Work Order ID:** 98025

**Parent Item:** D3183-045

**Parent Item Name:** Bearing Assembly

**Start Date:** 3/4/2013

**Required Date:** 3/4/2013

**Start Qty:** 6.00

**Required Qty:** 6.00

**Comments:** IPP A04.02.18New issueKJ/DS

<b>Component Item ID/ Item Name</b>	<b>Replacement Item ID</b>	<b>Mfg/ Purch</b>	<b>Bin Item</b>	<b>Primary Location</b>	<b>Last Location</b>	<b>Route Seq ID</b>	<b>Unit of Measure</b>	<b>Qty on Hand</b>	<b>Qty per Kit</b>	<b>Total Qty</b>	<b>Qty Issued</b>	<b>Date Issued</b>	<b>Status</b>
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D3183-9  
Cap

Manufactured

No

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FG	5	
89492	5	
ST235	23	
96380	23	

D3183-5  
Bearing

Manufactured

No

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST235B	122	
74851	1	
77831	1	
81506	19	
89617	1	
97350	100	

6

Sb 13/02/04

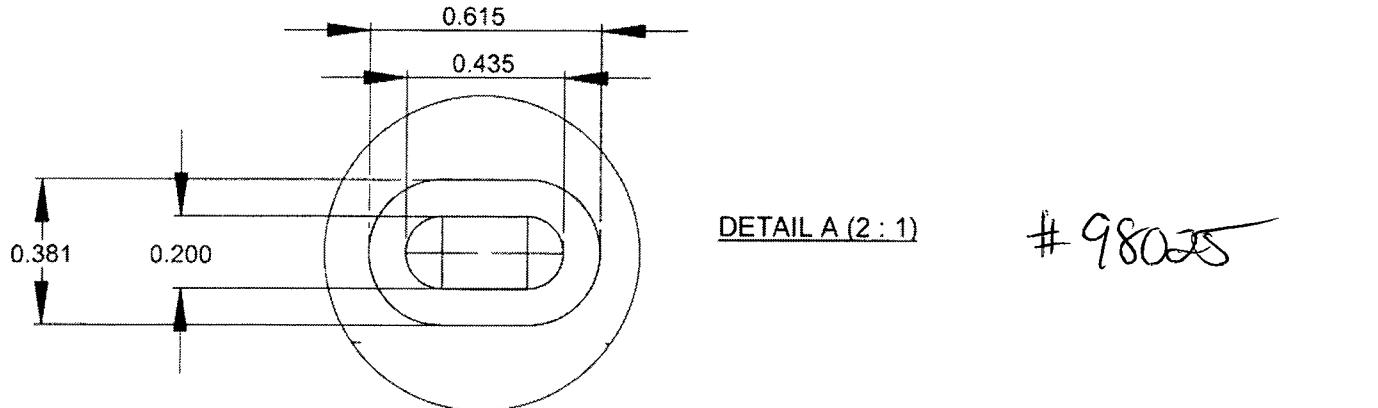
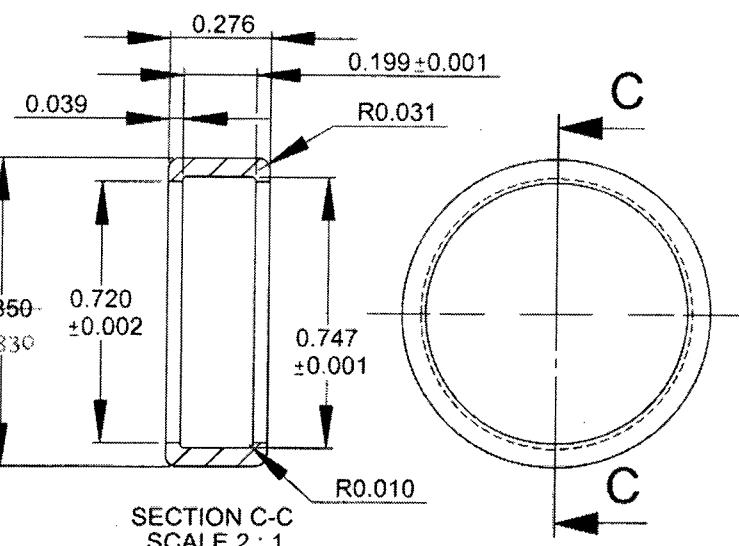
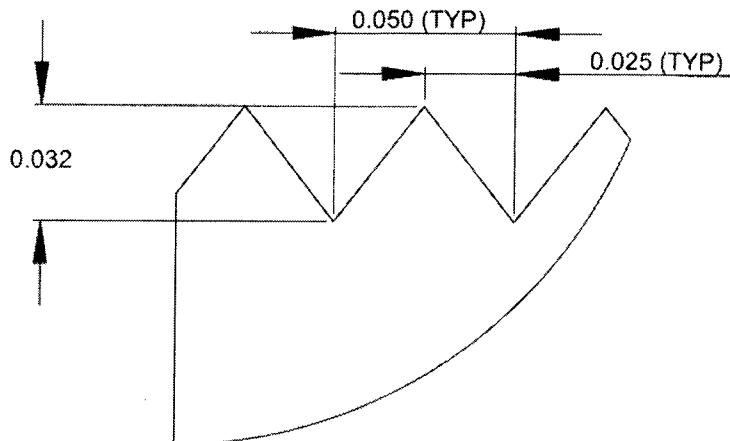
1 6

Sb 13/03/04

6

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
DATE	04.02.17	TITLE	SHEET 4 OF 4 1:1 BRACKET ASSEMBLY

**RELEASED**  
04.03.01**DEO ATTACHED**DETAIL B (20 : 1)**D3183-9 CAP**

- 1) MATERIAL: DELRIN ROD, Ø1.00  
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

**D3183-045 BEARING ASSEMBLY**

- 1) ASSEMBLE D3183-5 BEARING AND D3183-9 CAP

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